



think. make. organize. **you win.**

Machinelist 2024



Sheet metal & frames



5x laser cutting



1x Regius 6kW fiber
1x ENSIS 2kW fiber
1x ENSIS 6kW fiber



1x ByStar 10kW fiber
1x BySpeed 4.4kW CO2



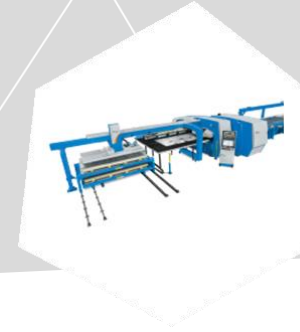
4x punch/ laser combi



2x Acies 300 tools
1x EML 210 tools
1x EML 56 tools



1x Comi Genius 56 tools 2020



2x punch/ shear combi



1x Shear Brilliance
1x Shear Genius

Sheet metal & frames



26x press brakes



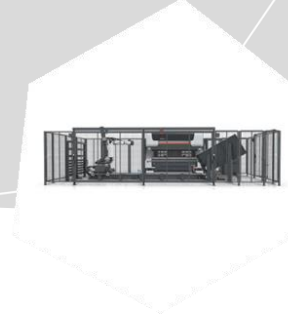
4x HD ATC
2x HRB ATC
15x HFE/ HFB/ HFP

Bystronic

2x Beyeler



2x E-Brake
1x LVD



3x bending robot



1x ASTRO ATC
1x ASTRO

Bystronic

1x EXPERT PRO ATC



1x panel blender

salvagnini

1x P4



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Sheet metal & frames



11x welding robots



1x MIG 12 mtr track
3x MIG
1x MIG/WIG
1x MIG



4x MIG
1x MIG/WIG



3x deburring finish



3x 42RB SERIES



2x QFin Ser1500 + QFin Q25

1x QFin F250



8x insertion press



6x HAEGER 823 OneTouch



2x Pemserter

Mechanical



30x 3-axes milling



1x NVX-5100 2008

FANUC

9x Robodrill



1x Genos M560V
19x other



11x 4-axes milling

OKK

2x 760x760x800

brother

3x TC-32B 450x450x100



1x NHX-5000 730x730x880



1x MA600 170tIs
1x MB5000 300tIs
3x other

NEW in 2025



22x 5-axes milling

OKK

2x 650x520x460mm



2x Micro vario 210tIs

OPS **INGERSOLL**
of fly with the angle

1x V9 900x600x500 230tIs

+GF+

2x 450U/ 600U 170tIs



2x PX30i 323tIs

Mazak

2x J500 / J600
11x other



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Mechanical



31x turing/ taches

TORNOS

1x gt32

star

3x SR-32J iii

MANURHINKMX

4x KMX413

1x KMX532

Mazak

1x Hyperquadrex 200MSY

21x other



2x multitasking

LOKUMA

1x U3000

ø300

120t/s

1x B200

ø200

40t/s

Fully automated 24/7



6x EDM

OPS INGENSOLL
Fly with the eagle

2x SINK EDM 500 EAGLE (1 automated)



2x WIRE EDM MV2400R

2x WIRE EDM FA205 (1 B-axis)

Sodick

1x WIRE EDM ALC600G

+GF+

1x Small Hole EDM

1x other



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Quality control & services



Measuring equipment

Mitutoyo

- 1x Strato apex 776
- 1x Crysta apex S7106
- 1x Crysta apex S9106



- 1x Tigo
- 1x Global S
- 1x other

FARO

- 1x Measuring arm
- 3x Projector/ Microscope



Cleanroom

- 2x ISO CLASS 5/ Grade 2 250m²
- 2x ISO CLASS 6/ Grade 4 1.100m²
- 1x BAKE OUT & RGA

Assembling

- 6 locations 7.000m²



Various

- Laser engraving
- Heat oven
- Blasting cabin
- Sheet/ profile rolling
- Seal machine CNC
- Cylindrical grinding
- Surface/ profile grinding
- Rotation vibrating machines



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